

Additions en colonne : Calcule :

$14 + 25 = \dots$

$$\begin{array}{r} 14 \\ + 25 \\ \hline \end{array}$$

Additions en colonne : Calcule :

$14 + 25 = \dots$

$$\begin{array}{r} 14 \\ + 25 \\ \hline \end{array}$$

$36 + 47 = \dots$

$$\begin{array}{r} 3 \\ + 4 \\ \hline = \end{array}$$

$36 + 47 = \dots$

$$\begin{array}{r} 3 \\ + 4 \\ \hline = 7 \end{array}$$

$28 + 52 = \dots$

$$\begin{array}{r} 28 \\ + 52 \\ \hline \end{array}$$

$28 + 52 = \dots$

$$\begin{array}{r}
 & 2 & 8 \\
 + & 5 & 2 \\
 \hline
 = & &
 \end{array}$$

Additions en colonne : Calcule :

$15 + 23 = \dots$

$$\begin{array}{r} 15 \\ + 23 \\ \hline \end{array}$$

Additions en colonne : Calcule :

$15 + 23 = \dots$

$38 + 44 = \dots$

$$\begin{array}{r} 38 \\ + 44 \\ \hline \end{array}$$

$38 + 44 = \dots$

$$\begin{array}{r} 38 \\ + 4 \\ \hline = \end{array}$$

$27 + 53 = \dots$

$$\begin{array}{r} 27 \\ + 53 \\ \hline \end{array}$$

$27 + 53 = \dots$

$$\begin{array}{r}
 & 2 & 7 \\
 + & 5 & 3 \\
 \hline
 = & &
 \end{array}$$

Additions en colonne : Pose et calcule :

$34 + 26 = \dots\dots$

$43 + 54 = \dots\dots$

$18 + 65 = \dots\dots$

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$34 + 26 = \dots\dots$

$43 + 54 = \dots\dots$

$18 + 65 = \dots\dots$

Additions en colonne : Pose et calcule :

$32 + 28 = \dots\dots$

A 10x10 grid for addition practice. It has a horizontal line through the middle. Above the line, there is a '+' sign and two sets of three dots each, indicating tens and ones columns. Below the line, there is an '=' sign.

$45 + 53 = \dots\dots$

A 10x10 grid for addition practice. It has a horizontal line through the middle. Above the line, there is a '+' sign and two sets of three dots each, indicating tens and ones columns. Below the line, there is an '=' sign.

$14 + 69 = \dots\dots$

A 10x10 grid for addition practice. It has a horizontal line through the middle. Above the line, there is a '+' sign and two sets of three dots each, indicating tens and ones columns. Below the line, there is an '=' sign.

Additions en colonne : Pose et calcule :

$32 + 28 = \dots\dots$

A 10x10 grid for addition practice. It has a horizontal line through the middle. Above the line, there is a '+' sign and two sets of three dots each, indicating tens and ones columns. Below the line, there is an '=' sign.

$45 + 53 = \dots\dots$

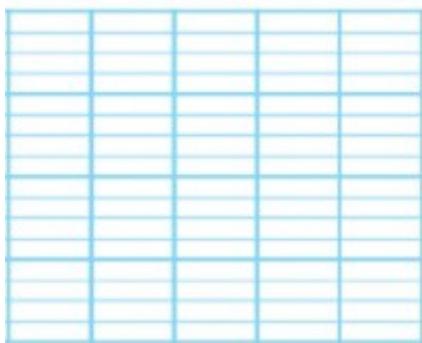
A 10x10 grid for addition practice. It has a horizontal line through the middle. Above the line, there is a '+' sign and two sets of three dots each, indicating tens and ones columns. Below the line, there is an '=' sign.

$14 + 69 = \dots\dots$

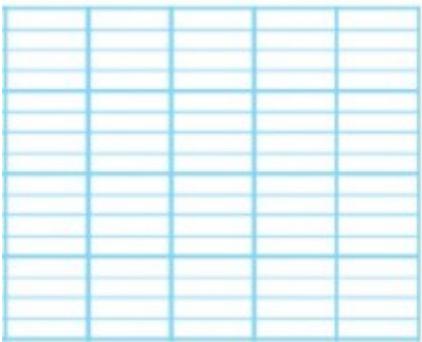
A 10x10 grid for addition practice. It has a horizontal line through the middle. Above the line, there is a '+' sign and two sets of three dots each, indicating tens and ones columns. Below the line, there is an '=' sign.

Additions en colonne : Pose et calcule :

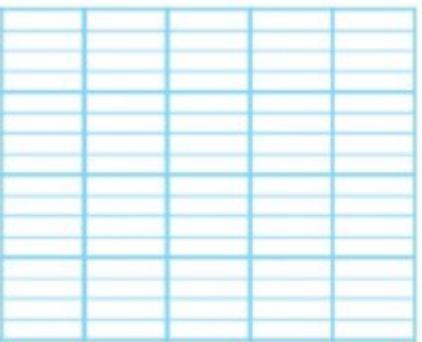
$17 + 36 = \dots$



$29 + 51 = \dots$

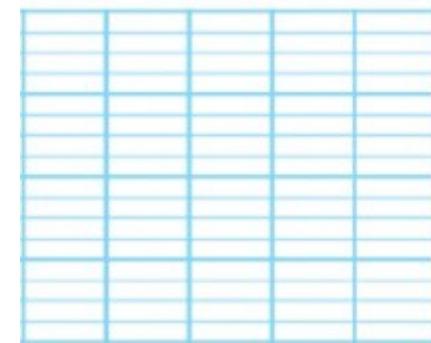


$44 + 25 = \dots$

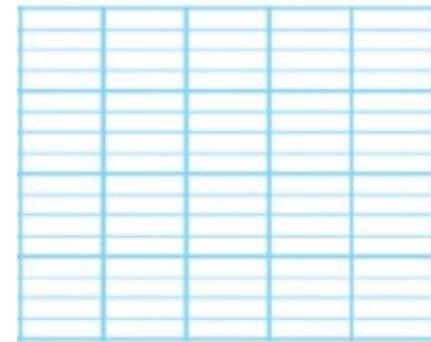


Additions en colonne : Pose et calcule :

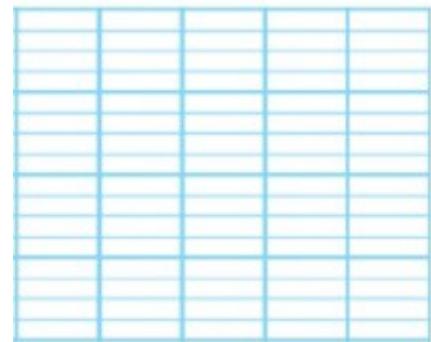
$17 + 36 = \dots$



$29 + 51 = \dots$

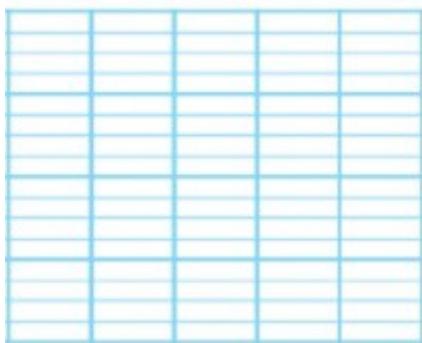


$44 + 25 = \dots$

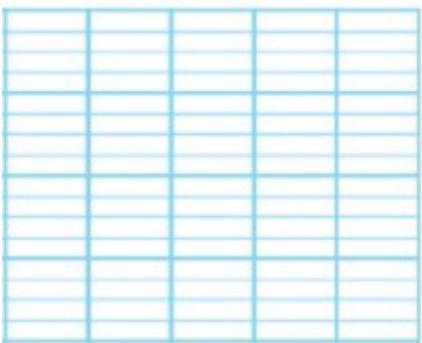


Additions en colonne : Pose et calcule :

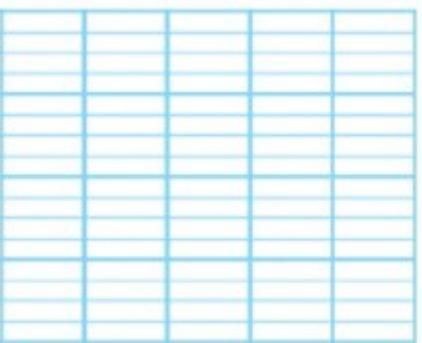
$26 + 37 = \dots$



$31 + 59 = \dots$

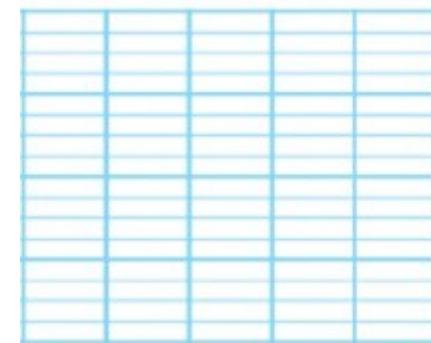


$55 + 24 = \dots$

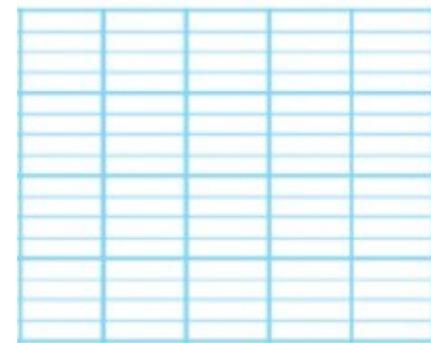


Additions en colonne : Pose et calcule :

$26 + 37 = \dots$



$31 + 59 = \dots$



$55 + 24 = \dots$

